



Form-Edge™ Edgebanding / Edge Strips

FormWood's edgebanding is produced by joining individual pieces of veneer together into a continuous master roll by finger-jointing the veneer. The rolls are laminated with a fleece, then sanded and slit to finished widths.

Finger joints are made by joining the veneer together using a die cut finger layout in the veneer and then gluing them together using joint tape.

To ensure color and grain matching at the finger joint, every other piece of veneer is flipped end to end. The fleece (cellulous membrane) laminated to the back of the veneer provides strength to reduce cracking and breaking. The fleece is also colored to blend with the veneer to reduce any line between the banding and the substrate.

3 Types of Edgebanding Available:

- Non-Glued
- Pre-Glued
- Prefinished

Features and Benefits

- Color and grain matching at the finger joint ensured by the production method and selection
- Fleece backer provides added strength on automatic non-glued and pre-glued Form-Edge and is colored to blend with veneer and substrate
- Inner core prevents edgebanding from easily uncoiling
- Prefinished Form-Edge utilizes a high-quality clear UV lacquer "satin" finish providing a gloss level that matches pre-finished hardwood panels and is heat, stain and scratch resistant

Automatic (Non-Glued) Fleece Backed Form-Edge

Stocked in 5" – 1" wide x 500' rolls Maple, Cherry, Red Oak, White Birch, Clear Pine, White Oak, Red Alder, White Ash, Mahogany, Hickory, Walnut and Fir (12 species)

Special widths require minimum order quantities and extended lead times

- Thickness .022" plus or minus .002"
- Standard length of continuous veneer roll – 500 lineal feet
- Surface finish 180 grit
- Core size 5"
- Weight 3.5 lbs. Per roll @ 7/8"
- Packaging standard – 5 rolls per package
- Material should be stored in plastic wrap to ensure moisture stability (reducing moisture loss)

Pre-Glued Fleece Backed Form-Edge

Stocked in 5/8" – 13/16" wide x 250' rolls Maple, Cherry, Red Oak, White Birch, Clear Pine, White Oak, Red Alder, White Ash, Mahogany, Hickory, Walnut and Fir (12 species)

Special widths require minimum order quantities and extended lead times

- Thickness .034" plus or minus .002" based on 0.12 of hot melt
- Standard length of continuous veneer roll – 250 lineal feet
- Surface finish 180 grit
- Core size 3"
- Weight 2.5 lbs. Per roll @ 13/16"
- Packaging standard – 5 rolls per package
- Material should be stored in plastic wrap to ensure moisture stability (reducing moisture loss)

Pre-finished Automatic (Non-Glued) Form-Edge

Stocked in 7/8" wide x 500' rolls Maple, Cherry, Red Oak (3 species) Special widths require minimum order quantities and extended lead times.

- Thickness .020" plus or minus .002"
- Standard length of continuous veneer roll – 500 lineal feet
- Gloss level between 20 and 30 is standard
- UV lacquer finish at 1.5 mils in coverage
- Material should be stored in plastic wrap to ensure moisture stability (reducing moisture loss)

Other facts about Pre-finished Form-Edge

- Pre-finished Form-Edge is produced from A-grade finger jointed veneer selected for color and grain consistency
- A high quality, clear lacquer finish is applied
- The gloss level and finish is designed to match pre-finished hardwood panels
- Standard finish is "satin" clear coat
- The UV lacquer coating is resistant to heat, staining and scratching